

## 2016 Sauvignon Blanc

Russian River Valley, Sonoma County

### Appellation Profile

The Russian River Valley is blessed by a myriad of microclimates – however, the unifying characteristic are foggy mornings and evenings that cool off hot summer days in the vineyard. The result is an extended growing season that allows grapes to fully ripen while keeping their fresh, vibrant acidity. This climate is a perfect showcase for Sauvignon Blanc – the grape is at once both plush and tropical as well as pleasantly invigorating – the best of both worlds.

### Winemaker Notes

Very pale gold in color, the 2017 Sauvignon Blanc embodies the cooler, coastal vineyards from which it is sourced: aromas of bright Meyer lemon, gooseberry and fresh hay are balanced by a saline, salty ocean note that keeps the ripe fruit in check. As the wine opens in the glass, more tropical notes of pineapple cake and sweet ginger begin to emerge. The palate follows with zesty citrus, lemongrass and green apple, rounded by toasted coconut and a hint of sweet vanilla. Vibrant acidity draws out the finish, begging for another refreshing sip.



-Proprietor & Winemaker, Rick Davis



### Production Data

Composition: 100% Sauvignon Blanc  
Alcohol: 13.5%  
pH: 3.2

Harvest Date: September 6, 2017  
TA: 6.8 g/L  
Release Date: August 1, 2018

